
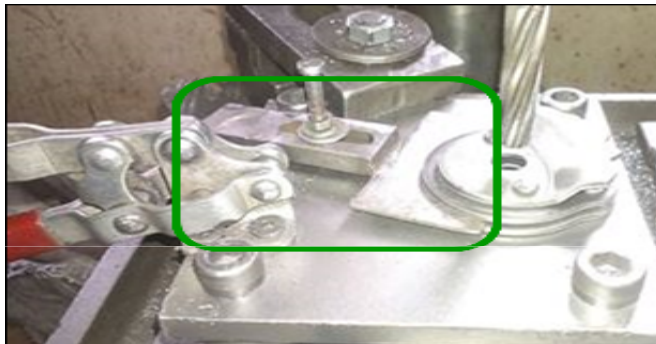
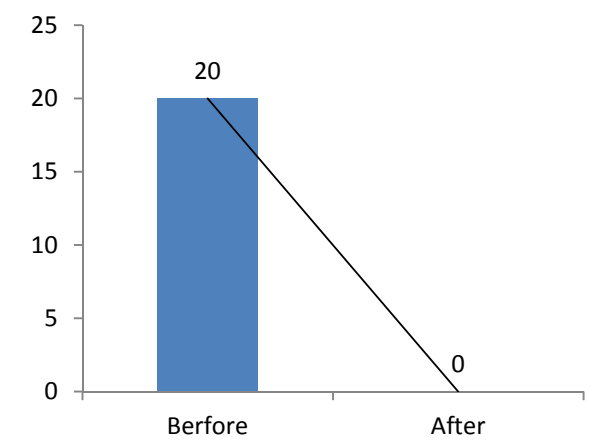


										KAIZEN IDEA SHEET		
TPM CIRCLE NO :-		ACTIVITY		KK	QM	PM	JH	SHE	OT	DM	E&T	KAIZEN NO:-07
TPM CIRCLE NAME :-		LOSS NO. / STEP										
DEPT :- IQA		RESULT AREA		P	Q			C	D	S	M	
CELL :- A294	CELL NAME:- .Gear Shifter	MACHINE / STAGE :- Supplier End Dipak Industries						OPERATION : PDC				
KAIZEN THEME :- To eliminate the rejection of A294 plate spacer position is wrong.				IDEA :- 1). Poka to be implemented to avoid wrong assembly .								
WIDELY/DEEPLY:-				COUNTERMEASURE: 1) Poka Implemented to avoid wrong sequence off assembly plate . 2) OPL display at final inspection stage.				BENCHMARK		20		
PROBLEM / PRESENT STATUS :-								TARGET		0 No.		
				RESULT :-				KAIZEN START		03.12.2015		
Why Why Analysis – Why 1 –Gear shifting cable not insert in A294 sector assy. Why 2 –Gap not observed between plate bottom & plate top (Gap 2.5 MM required). Why 3 –A294 plate spacer position is wrong. Why 4 –Current process allowed wrong assembly .								KAIZEN FINISH		28.12.205		
ROOT CAUSE: Current process allowed wrong assembly .								TEAM MEMBERS :- Biradar ,suryawanshi				
REGISTRATION NO&DATE:- 03.12.2015								BENEFITS :- 1) No Supplier Rejection				
REGISTERED BY :- Mohan Kate								KAIZEN SUSTENANCE				
MANAGER'S SIGN :- Sunil Kinkar								WHAT TO DO :- Check point added in supplier poka yoke sheet HOW TO DO : Verify the action plan FREQUENCY – As Per supplier Audit plan				
COST INCURRED FOR MAKING KAIZEN												
MATERIAL COST IN RS			LABOUR COST IN RS			TOTAL COST IN RS						
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SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT												
Sr. NO.	CELL	TARGET	RESPONSIBILITY		STATUS							
1	A361	27.1.16	Jadhav		In process							